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Replace plastic cap after installation. 60 Hp 40-50 Hp a - Special Bolt (10-90041) Torque to 20 lb. Page 38 5. Drill four mounting holes using a 17/32 in. (13.5 Installing Outboard 40-50 HP mm) drill bit. 40-50 Hp - Non-Thumb Screw Models a - Non-Thumb Screw 6. Position outboard so the anti-ventilation plate is 2. Center outboard on the transom.

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