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the metal cleanliness in a commercial die casting operation. The assessments were performed at a 10,000-kg barrel furnace, which was used to melt and provide A380 alloy for several die casting machines, see Fig. 4. 3. Results and discussion 3.1. Evaluation of the methods using the baseline samples 3.1.1. K-Mold

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inclusions present in aluminum melts, is associated with the collection of the initial sample for evaluation. The thirty odd compounds identified in Section 1 have specific gravities ranging from a low of approximately 2.3 to a maximum of almost 4.0. This means that, given enough time,

EVALUATION OF ALUMINUM - Foundry Supplies

In practice, the molten metal with the K-value below 0.5 may be considered “clean” and acceptable in most applications, and with the K-value over 0.5, metal treatments to clean the melt are required before casting . Using this criterion, the results show that both the

Virgin and Type I Scrap samples are acceptably clean.

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Tearing Resistance of Aluminum Alloy A201. Sadayappan, M. / Sahoo, M. / Smith, ...

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" Aluminum melt cleanliness performance evaluation using PoDF A Porous Disk Filtration Apparatus) technology ". UPB Science Bulletin, Series B, 2009, 71(4): 107-1 14.